



WARNING: Electrical Hazard

These stair treads must be installed per HeatTrak™ instructions. Do Not Drill Any Additional Holes into the Aluminum or Heated Rubber Stair Treads. Doing so may damage heater and will invalidate the warranty. Follow these important warnings to avoid the risk of fire or shock.

CAUTION: To Provide Continued Protection Against Risk of Electric Shock, Connect to Properly Grounded, Circuit Protected Electrical Junction Boxes Only.

- Do not remove or modify the safety device or the plug connected to the stair treads.
- Do not plug in stair treads while stacked on top of one another.
- Do not drive any form of nails, screws, fasteners, or other objects through the rubber surface of the stair treads. Use only the brass grommets for attachment.
- Do not cut, slice, trim, or otherwise alter the rubber surface.
- Do not walk on the stair treads before they are completely installed.
- Do not install the stair treads on a rough dirt or gravel surface.

CAUTION: To provide continued protection against electric shock:

- a) Have a qualified electrician install a ground fault protected circuit (27 mA trip level), acceptable for the outdoor use and protected from snow and rain, immediately adjacent to the location where the heater will be used.
- b) Route the supply cord and locate the heater so as to be protected from damage.
- c) Do not use extension cords.
- d) Inspect cord before using.
- e) Once installed, the aluminum and rubber heated stair treads should not be removed.

***Important:** All information, including illustrations, is believed to be reliable. Users, however, should independently evaluate the suitability of each product for their application. Heat Trak LLC makes no warranties as to the accuracy or completeness of the information, and disclaims any liability regarding its use. Heat Trak LLC's only obligations are those in the Heat Trak LLC Standard Terms and Conditions of Sale for this product, and in no case will Heat Trak LLC or its distributors be liable for any incidental, indirect, or consequential damages arising from the sale, resale, use, or misuse of the product. Specifications are subject to change without notice. In addition, Heat Trak LLC reserves the right to make changes—without notification to Buyer—to processing or materials that do not affect compliance with any applicable specification.*

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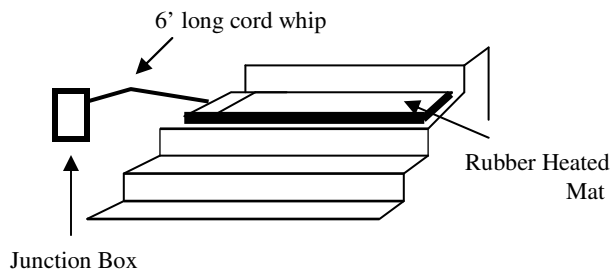
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Instruction Manual

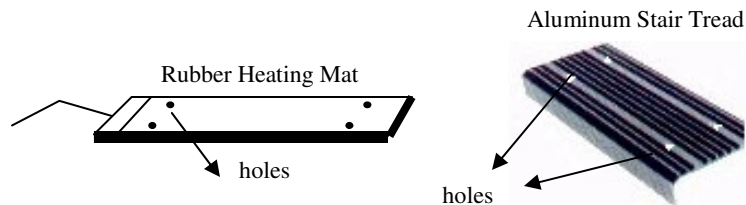
**Aluminum Stair
Treads**

- 1. Install Electricity:** Have a certified electrician install and supply power to a circuit protected junction box located within 6' of where the HeatTrak™ stair treads will be used. HeatTrak recommends *at least* 1 junction box for every four stair treads. Make sure that power is turned off at the distribution panel before installing this system.
- 2. Unpacking Rubber Heat Stair Treads:** The HeatTrak™ rubber heated stair treads should be installed on stairs only. The stair treads can be installed at air temperatures down to -20°F.
- 3. Clearing the Area:** Clear all pre-existing ice and snow from the area where you will be using the HeatTrak™ stair treads. Make sure the surface is free of any sharp objects such as rocks, glass or loose nails, which could cause damage to the bottom of the treads. If needed, repair any damaged surface before installing stair treads.
- 4. Laying down the Rubber Stair Treads:** First lay the HeatTrak™ rubber heating mat flat on each step. Place the heating mat such that the 6' long electrical cord whip is closest to the junction box. **Have an certified electrician hardwire the rubber heated mat into the junction box.** (Do not hardwire more than 4 mats into any one junction box.)



5. Place the Aluminum Tread Over the Rubber Heating Mat:

Place the aluminum tread over the rubber heating mat such that the four holes in the aluminum tread are directly over the four holes in the rubber heating mat. **DO NOT DRILL ANY ADDITIONAL HOLES INTO THE ALUMINUM OR RUBBER STAIR TREADS. DOING SO MAY DAMAGE HEATER.**



6. Securing the Stair Treads and Wires: The aluminum treads and rubber heating mats are designed with four 5/16" diameter holes along each edge to make securing the stair treads both simple and effective. Securing the stair treads minimizes tripping and keeps them from moving. To secure the stair treads, you must use these holes. We recommend different methods of securing these items, depending on the nature of the surface:

Surface	What to Use
Concrete, brick, stone or asphalt	Concrete drill, masonry anchors and washers
Wood	Wood screws or lag bolts and washers
Steel	Nuts, bolts and washers